

Product data sheet

STRONGBOND AMANN

Polyamide 6.6 continuous filament, bonded

- the robust bonded sewing thread
- for heavy-duty seams
- best sewing performance, also for multidirectional sewing



Technical data:

Ticket no.	Tex no.	Linear density (dtex) (DIN EN ISO 2060)	Linear density (Nm) (DIN EN ISO 2060)	Breaking force (cN) (DIN EN ISO 2062)	Elongation at break (%) (DIN EN ISO 2062)	Needle size Nm	Needle size No.
10	270	1149 * 3	9 / 3	20300	25	200-250	25-27
13	210	867 * 3	12 / 3	15280	24	180-200	24-25
20	135	566 * 3	18 / 3	10360	24	140-160	22-23
30	90	377 * 3	27 / 3	6720	24	120-140	19-22
40	70	272 * 3	37 / 3	5130	21	110-130	18-21
60	45	273 * 2	37 / 2	3450	20	90-110	14-18
80	35	128 * 3	78 / 3	2590	23	80-100	12-16

Fastness properties:

Colour fastness to artificial daylight (ISO 105 B02)	≥ 4-5
Colour fastness to bleaching with hypochlorite (ISO 105 N 01)	≥ 3-4
Colour fastness to dry cleaning (ISO 105 D 01)	≥ 4
Colour fastness to perspiration (ISO 105 E04)	≥ 4
Colour fastness to rubbing 1) dry (ISO 105 X 12)	≥ 4
Colour fastness to rubbing 2) wet (ISO 105 X 12)	≥ 4-5
Colour fastness to washing 60°C (ISO 105-C06 E2S)	≥ 3-4
Colour fastness to water (ISO 105 E 01)	≥ 5

Thermal properties:

- Melting point : ~ 255-260 °C

Care labels:



Article assortment:

Ticket no.	Tex no.	Article no.	Make-up	Spool type	No. of colours
10	270	V1015	1.500 m	FS	12
13	210	VK1320	2.000 m	FS	2
20	135	V2015	1.500 m	FS	76
30	90	V3025	2.500 m	FS	11
40	70	V4035	3.500 m	FS	95
60	45	V6050	5.000 m	FS	75
80	35	V8090	9.000 m	FS	2

Main application:

- Shoes
- Suitcases
- Bags
- Belts and small leather goods



Further application:

- Automotive
- Techtext