

Product data sheet

Serabraid

Polyester continuous filament, braided

- the braided thread for individual decorative effects
- for closing and topstitch seams
- decorative, impressive, effective
- waxed version available for hand sewing



Technical data:

Ticket no.	Tex no.	Finish	Linear density (dtex) (DIN EN ISO 2060)	Linear density (Nm) (DIN EN ISO 2060)	Breaking force (cN) (DIN EN ISO 2062)	Elongation at break (%) (DIN EN ISO 2062)
800	380	T60	3775 * 12	2 / 12	20625	22
800	450	T90	4421 * 12	2 / 12	20135	21
1000	500	T60	4973 * 16	2 / 16	28657	22
1000	600	T90	5776 * 16	2 / 16	27607	21
1200	750	T60	7609 * 12	1 / 12	39919	30
1200	890	T90	8843 * 12	1 / 12	37280	27
1400	1030	T60	9982 * 16	1 / 16	49512	30
1400	1200	T90	11369 * 16	1 / 16	46285	27

T60 = standard ; T90 = waxed for hand sewing

Fastness properties:

Colour fastness to artificial daylight (ISO 105 B02)	≥ 5
Colour fastness to bleaching with hypochlorite (ISO 105 N 01)	≥ 4-5
Colour fastness to dry cleaning (ISO 105 D 01)	≥ 4
Colour fastness to perspiration (ISO 105 E04)	≥ 4
Colour fastness to rubbing 1) dry (ISO 105 X 12)	≥ 4
Colour fastness to rubbing 2) wet (ISO 105 X 12)	≥ 4
Colour fastness to water (ISO 105 E 01)	≥ 4-5

Thermal properties:

- Melting point: ~250-260 °C

Article assortment:

Ticket no.	Tex no.	Finish	Article no.	Make-up	Spool type	No. of colours
800	380	T60	4804	700 m	SSP	30
800	450	T90	4805	700 m	XW	30
1000	500	T60	4104	500 m	SSP	48
1000	600	T90	4105	500 m	XW	48
1200	750	T60	4204	500 m	SSP	48
1200	890	T90	4205	500 m	XW	48
1400	1030	T60	4404	300 m	SSP	30
1400	1200	T90	4405	300 m	XW	30

Eco-friendly and water-repellent: the Serabraid range is complemented by WRe, AMANN's new water-repellent, PFC-free finish. Available on request.

Main application:

- Shoes
- Bags
- Suitcases



Further application:

- Automotive
- Home interior

Certifications and special testings:

