

# Product data sheet



## Polyester/cotton core spun, glacé

- the sewing thread with special finish for heavy-duty applications
- for closing and decorative seams
- fine matt sheen
- extremely durable in the seam



## Technical data:

Ticket no.	Tex no.	Linear density (dtex) (DIN EN ISO 2060)	Linear density (Nm) (DIN EN ISO 2060)	Breaking force (cN) (DIN EN ISO 2062)	Elongation at break (%) (DIN EN ISO 2062)	Needle size Nm	Needle size No.
11	260	671 * 4	15 / 4	11320	24	160-180	23-24
15	200	660 * 3	15 / 3	9150	23	140-160	22-23
20	135	430 * 4	23 / 4	7390	22	130-160	21-23
25	120	410 * 3	24 / 3	5490	20	130-160	21-23
30	105	322 * 3	31 / 3	5260	27	120-140	19-22
35	80	423 * 2	24 / 2	3800	20	110-130	18-21

Ticket 30 = Polyamide/cotton core spun, glacé.

## Fastness properties:

Colour fastness to artificial daylight (ISO 105 B02)	≥ 4
Colour fastness to dry cleaning (ISO 105 D 01)	≥ 4
Colour fastness to perspiration (ISO 105 E04)	≥ 4
Colour fastness to rubbing 1) dry (ISO 105 X 12)	≥ 4
Colour fastness to rubbing 2) wet (ISO 105 X 12)	≥ 4
Colour fastness to washing 60°C (ISO 105-C06 E2S)	≥ 4
Colour fastness to water (ISO 105 E 01)	≥ 4

For Vat Dyeings: colour fastness to Rubbing 1) dry Grade 3.

## Care labels:



## Article assortment:

Ticket no.	Tex no.	Article no.	Make-up	Spool type	No. of colours
11	260	10030	1.100 m	FS	20
15	200	10035	1.400 m	FS	20
20	135	10040	2.000 m	FS	20
25	120	10046	2.750 m	FS	36
30	105	10048	2.500 m	FS	37
35	80	11042	4.000 m	FS	60

Ticket 30 = Polyamide/cotton core spun, glacé. When used for exterior applications colour changes are possible due to the cotton part.

### Main application:

- Upholstery



### Further application:

- Apparel
- Shoes & Accessories

### Certifications and special testings:

